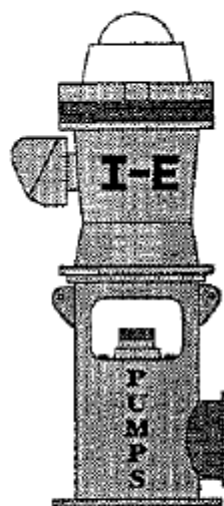
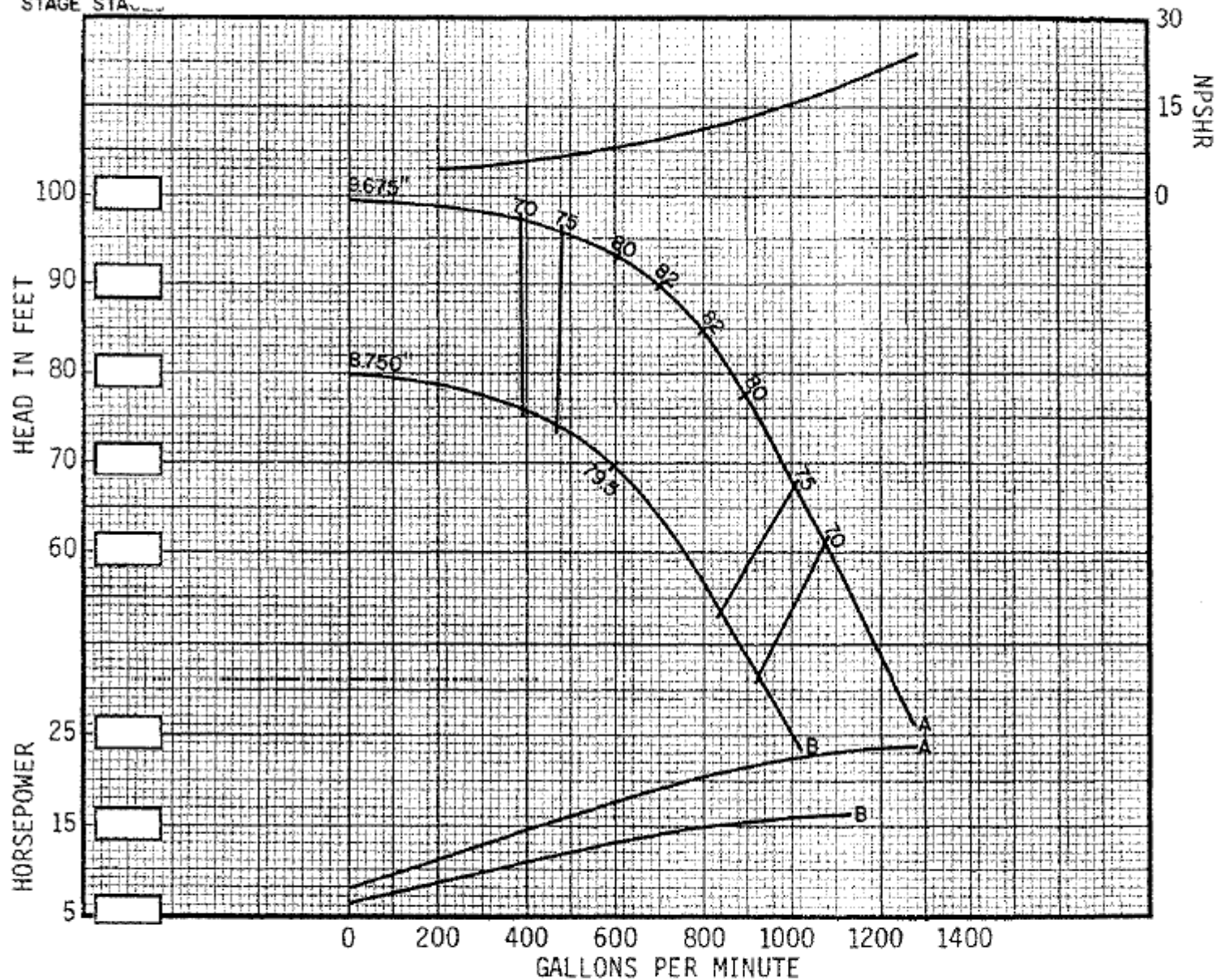


ONE
STAGE STA



1567 E. HWY. 160
P.O. BOX 112
MONTE VISTA
COLORADO 81144

(719) 852-5174

I-E

"TOP-O-THE LINE"

12FM-700

DESIGN

1770

R.P.M.

SECTION N

PAGE 224

DATE 10-11-90

IMPELLER DATA

TRIM DIAMETER: A 9.675 ", B 8.750 " C ", ", "
 One stage deduct -3 %, 2 stage deduct -2 %, 3 stage deduct -1 %
 EFFICIENCY CORRECTION: stage add %, stage add %, stage add %
 EFFECTIVE IMPELLER EYE AREA 18.29 sq. inches NUMBER OF IMPELLER VANES
 THRUST CONSTANT (K) 8.1 Lbs./Ft. WR^2 (See Note #) 746 Lbs. Ft.² MAXIMUM SPHERE SIZE .812 "
 IMPELLER EYE FLUID VELOCITY CONSTANT (K_e) IMPELLER PERIPHERAL SPEED CONSTANT (N_1) (Ft./Sec.) (Ft./Min.)

BOWL ASSEMBLY DATA

NOMINAL DIAMETER = 11.875 ", MINIMUM DIAMETER = 11.625 ", BELL DIAMETER 13.875 ", MIN. BELL DIAMETER 12.875 "
 MAXIMUM NO. STAGES (Std. Constr.) 4 MAXIMUM HEAD (Std. Constr.) 848 Ft.
 DIAMETER IMPELLER SHAFT 1.6875 " MINIMUM IMPELLER SHAFT THREADS "
 LATERAL (See explanation below)* NOMINAL " MINIMUM " STANDARD .687 " MAXIMUM "
 WEAR RING CLEARANCE (Nominal) .012 " SHAFT / BEARING CLEARANCE (Nominal) .007 "

FORMULAS: HYDRAULIC THRUST = K Factor x Laboratory Head in feet = 367 Lbs.
 IMPELLER PERIPHERAL SPEED (U_2) = N_1 Constant x Impeller Diameter Ft./Sec. or Ft./Min.
 IMPELLER EYE FLUID VELOCITY (V_e) = K_e Constant x GPM = Ft./Sec.

NOTE # = per impeller. WR^2 includes impeller, impeller collet, and a stage length of impeller shaft

NOTE * = see lateral definition on Page 8.1, Section 2.1, dated 2/15/63.

NOTE - NOMINAL PROJECTIONS ARE: SHAFT = 14 " Tube = 6 "
 (referenced pipe butt or flange face)

- A - Length one-stage assembly / threaded suction
- B - Length one-stage assembly / bell suction
- C - Additional stage length
- D - Bowl diameter
- E - Bell diameter
- F - Projection of bearing hub / bell suction
- G - O.D. bell suction basket strainer
- J - Basket length below bell suction lip
- K - Minimum required submergence, above bottom of bearing hub
- L - Bottom of bearing hub to impeller eye
- M - Pipe butt to top bowl flange
- N - Column pipe flange to bowl flange
- P - Suction case (or coupling) thread engagement
- R - Suction case flange diameter
- S - Flange to flange / bowl to column

APPLICABLE DIMENSIONS

DIMENSION	A	B	C	D	E	F	G	J	K	L	M	N	P	R	S
INCHES	27.5	31.25	9	11.875	13.875										

