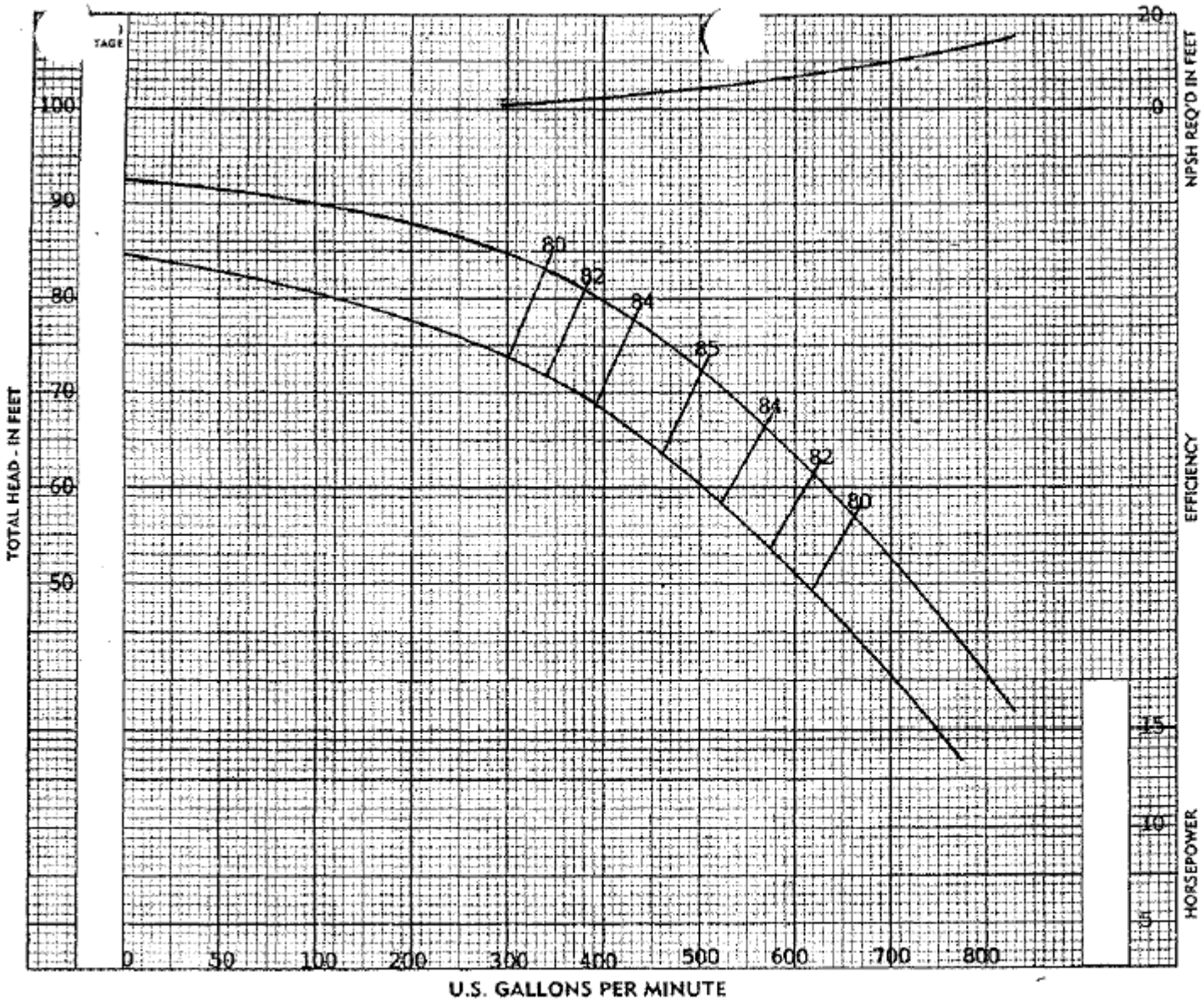

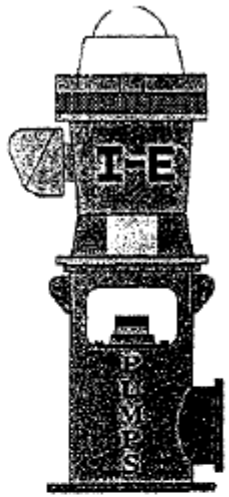

1567 E. HWY. 160
P.O. BOX 112
MONTE VISTA
COLORADO 81144

(719) 852-5174

I-E

"TOP-O-THE LINE"

12KM-500 DESIGN

1770 R.P.M.

SECTION N
PAGE 121
DATE 03-25-91

IMPELLER DATA

TRIM DIAMETER: A 9.325 ", B 8.875 " C _____ ", _____ ", _____ ", _____ ".
One stage deduct -3 %, 2 stage deduct -2 %, 3 stage deduct -1 %.
EFFICIENCY CORRECTION: _____ stage add _____ %, _____ stage add _____ %, _____ stage add _____ %.
EFFECTIVE IMPELLER EYE AREA 16.31 sq. inches NUMBER OF IMPELLER VANES _____
THRUST CONSTANT (K) 6.4 Lbs./Ft. WR^2 (See Note @) .642 Lbs. $Ft.^2$ MAXIMUM SPHERE SIZE .656 ".
IMPELLER EYE FLUID VELOCITY CONSTANT (K_e) _____ IMPELLER PERIPHERAL SPEED CONSTANT (N_i) _____(Ft./Sec.) _____(Ft/Min.)

BOWL ASSEMBLY DATA

NOMINAL DIAMETER = 11.625 ", MINIMUM DIAMETER = 11.375 ", BELL DIAMETER 11.375 ", MIN. BELL DIAMETER 10.375 ".
MAXIMUM NO. STAGES (Std. Constr.) 3 MAXIMUM HEAD (Std. Constr.) 587 Ft.
DIAMETER IMPELLER SHAFT 1.6875 ". MINIMUM IMPELLER SHAFT THREADS _____ ".
LATERAL (See explanation below)* NOMINAL _____ ", MINIMUM _____ ", STANDARD .687 ", MAXIMUM _____ ".
WEAR RING CLEARANCE (Nominal) .012 ", SHAFT / BEARING CLEARANCE (Nominal) .007 ".
FORMULAS: HYDRAULIC THRUST = K Factor x Laboratory Head in feet = _____ Lbs.
IMPELLER PERIPHERAL SPEED (U_2) = N_i Constant x Impeller Diameter _____ Ft./Sec. or _____ Ft./Min.
IMPELLER EYE FLUID VELOCITY (V_e) = K_e Constant x GPM = _____ Ft./Sec.
NOTE @ = per impeller. WR^2 includes impeller, impeller collet, and a stage length of impeller shaft
NOTE * = see lateral definition on Page 8.1, Section 2.1, dated 2/15/63.
NOTE – NOMINAL PROJECTIONS ARE: SHAFT = 14 ", Tube = 6 "
(referenced pipe butt or flange face)

A – Length one-stage assembly / threaded suction
B – Length one-stage assembly / bell suction
C – Additional stage length
D – Bowl diameter
E – Bell diameter
F – Projection of bearing hub / bell suction
G – O.D. bell suction basket strainer
J – Basket length below bell suction lip
K – Minimum required submergence, above bottom of bearing hub
L – Bottom of bearing hub to impeller eye
M – Pipe butt to top bowl flange
N – Column pipe flange to bowl flange
P – Suction case (or coupling) thread engagement
R – Suction case flange diameter
S – Flange to flange / bowl to column

APPLICABLE DIMENSIONS

DIMENSION	A	B	C	D	E	F	G	J	K	L	M	N	P	R	S
INCHES	26.5	30	9	11.625	11.375