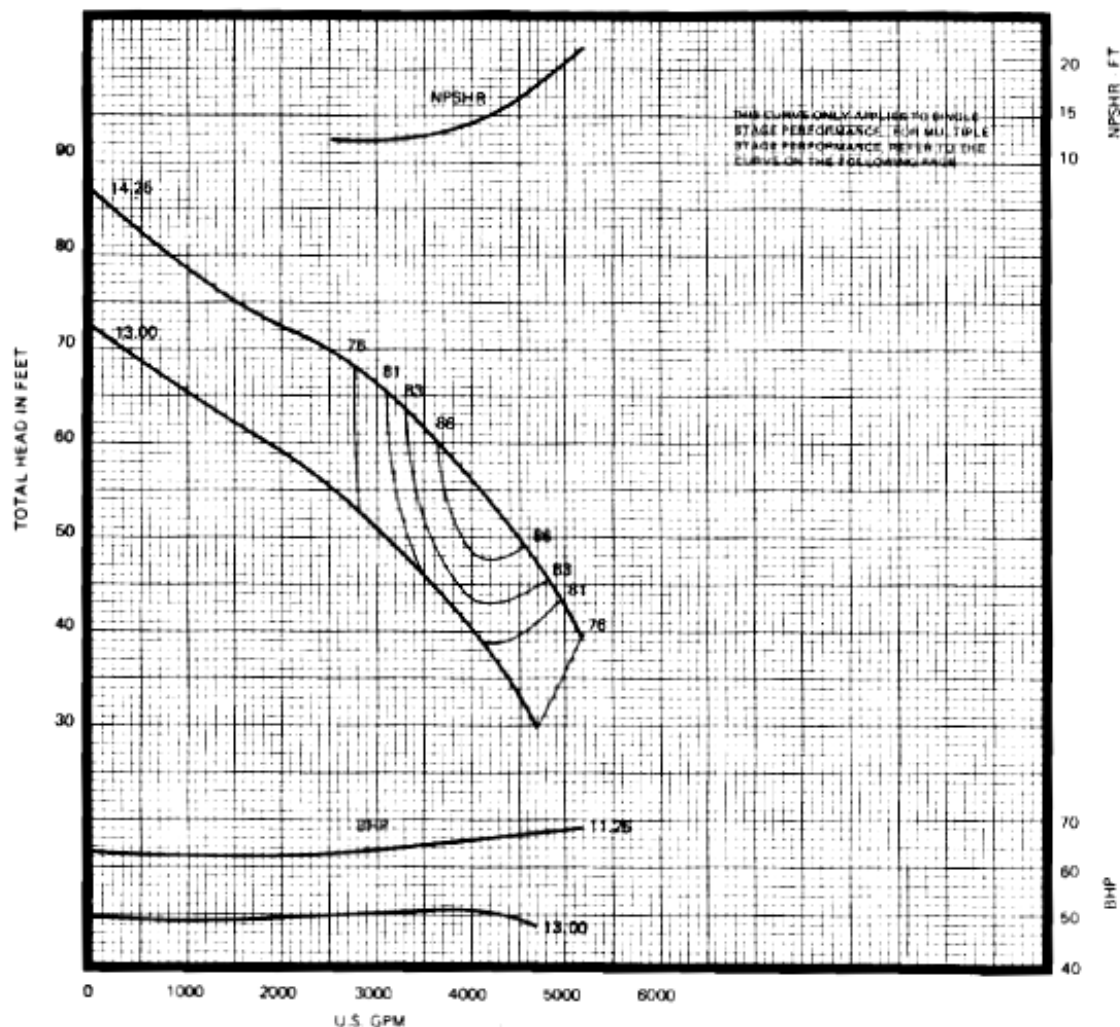


VERTICAL TURBINE PUMPS SINGLE STAGE PERFORMANCE

**18XH
1STAGE
6920**

**1170
RPM**

IMPELLER
T5KA268



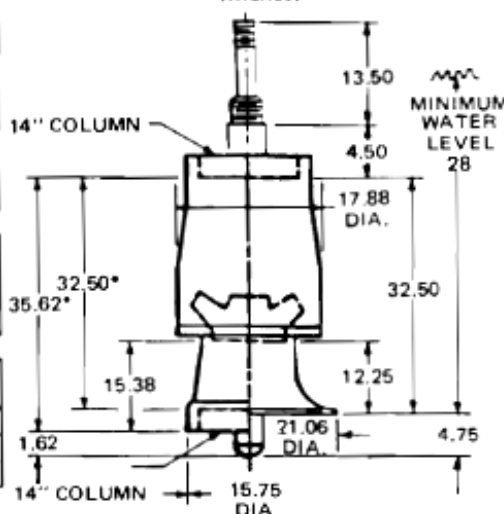
EFFICIENCY CORRECTIONS (1)

NUMBER OF STAGES	EFFICIENCY CHANGE
1	0 POINTS
2	NA
3	NA
4	NA
5	NA
6 OR MORE	NA

BOWL MATERIAL	EFFICIENCY CHANGE
CAST IRON	- 2.0 POINTS
EPOXIED C. I.	NO CHANGE

IMPELLER MATERIAL	EFFICIENCY CHANGE
CAST IRON	- 1.0 POINTS
BRONZE	NO CHANGE
EPOXIED C. I.	NO CHANGE

DIMENSIONS (Inches)



TECHNICAL DATA

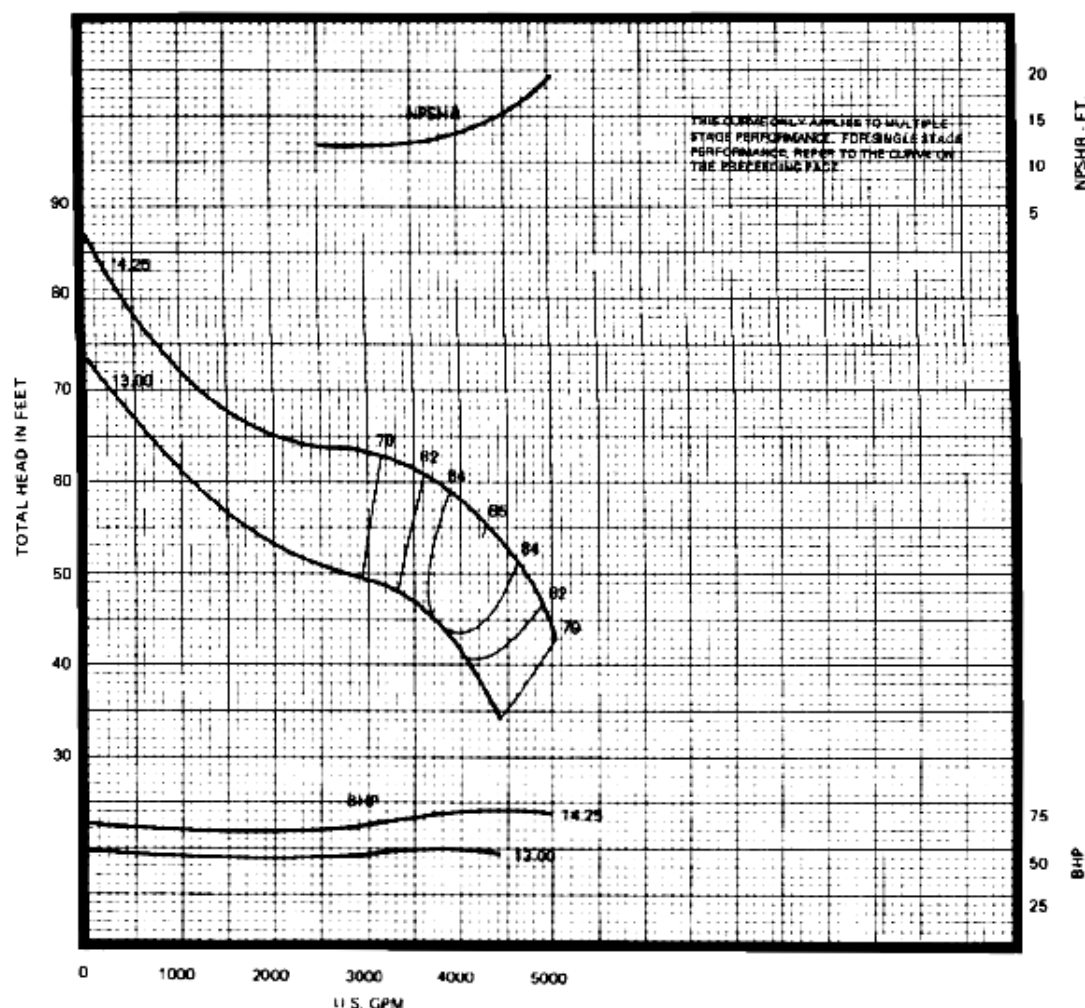
DATA	VALUE
MAXIMUM OPERATING SPEED	1800 RPM
MAXIMUM NUMBER OF STAGES	12**
PUMP SHAFT DIAMETER	2 7/16 IN.
IMPELLER EYE AREA	86.1 SQ. IN.
MAXIMUM SPHEE SIZE	1.25 IN.
K ₁ (THRUST FACTOR)	33 LBS./FT.
K ₂ (ROTOR WT. PER STAGE)	50 LBS.
BOWL WT. (FIRST STAGE)	750 LBS.
BOWL WT. (EACH ADD'L STAGE)	350 LBS.
ALLOWABLE SHAFT STRETCH	94 IN.**
WK ² (FIRST STAGE)	15.56 LBS.-FT. ²
WK ² (EACH ADD'L STAGE)	15.27 LBS.-FT. ²
BOWL RING CLEARANCE	.014/.020 IN.

**These are nominal values.. Refer to "Application and Reference Data" for information further limiting or extending these values.

(1) Refer to "Application and Reference Data" for head correction.

*Add 16.38 for each additional stage.

VERTICAL TURBINE PUMPS MULTI-STAGE PERFORMANCE



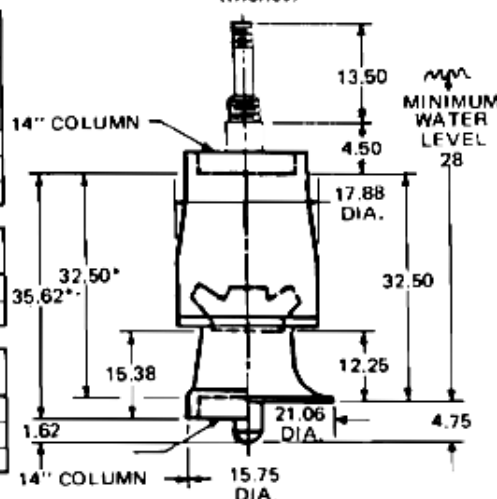
EFFICIENCY CORRECTIONS (1)

NUMBER OF STAGES	EFFICIENCY CHANGE
1	NA
2	- 1.0 POINTS
3	NO CHANGE
4	NO CHANGE
5	NO CHANGE
6 OR MORE	NO CHANGE

BOWL MATERIAL	EFFICIENCY CHANGE
CAST IRON	- 2.0 POINTS
EPOXIED C. I.	NO CHANGE

IMPELLER MATERIAL	EFFICIENCY CHANGE
CAST IRON	- 1.0 POINTS
BRONZE	NO CHANGE
EPOXIED C. I.	NO CHANGE

DIMENSIONS (Inches)



TECHNICAL DATA

DATA	VALUE
MAXIMUM OPERATING SPEED	1800 RPM
MAXIMUM NUMBER OF STAGES	12**
PUMP SHAFT DIAMETER	2 7/8 IN.
IMPELLER EYE AREA	86.1 SQ. IN.
MAXIMUM SPHERE SIZE	1.25 IN.
K ₁ (THRUST FACTOR)	33 LBS./FT.
K _a (ROTOR WT. PER STAGE)	50 LBS.
BOWL WT. (FIRST STAGE)	750 LBS.
BOWL WT. (EACH ADD'L STAGE)	350 LBS.
ALLOWABLE SHAFT STRETCH	.94 IN.**
WK ² (FIRST STAGE)	15.56 LBS.-FT. ²
WK ² (EACH ADD'L STAGE)	15.27 LBS.-FT. ²
BOWL RING CLEARANCE	.014/.020 IN.

**These are nominal values. Refer to "Application and Reference Data" for information further limiting or extending these values.

(1) Refer to "Application and Reference Data" for head correction.

*Add 16.38 for each additional stage.