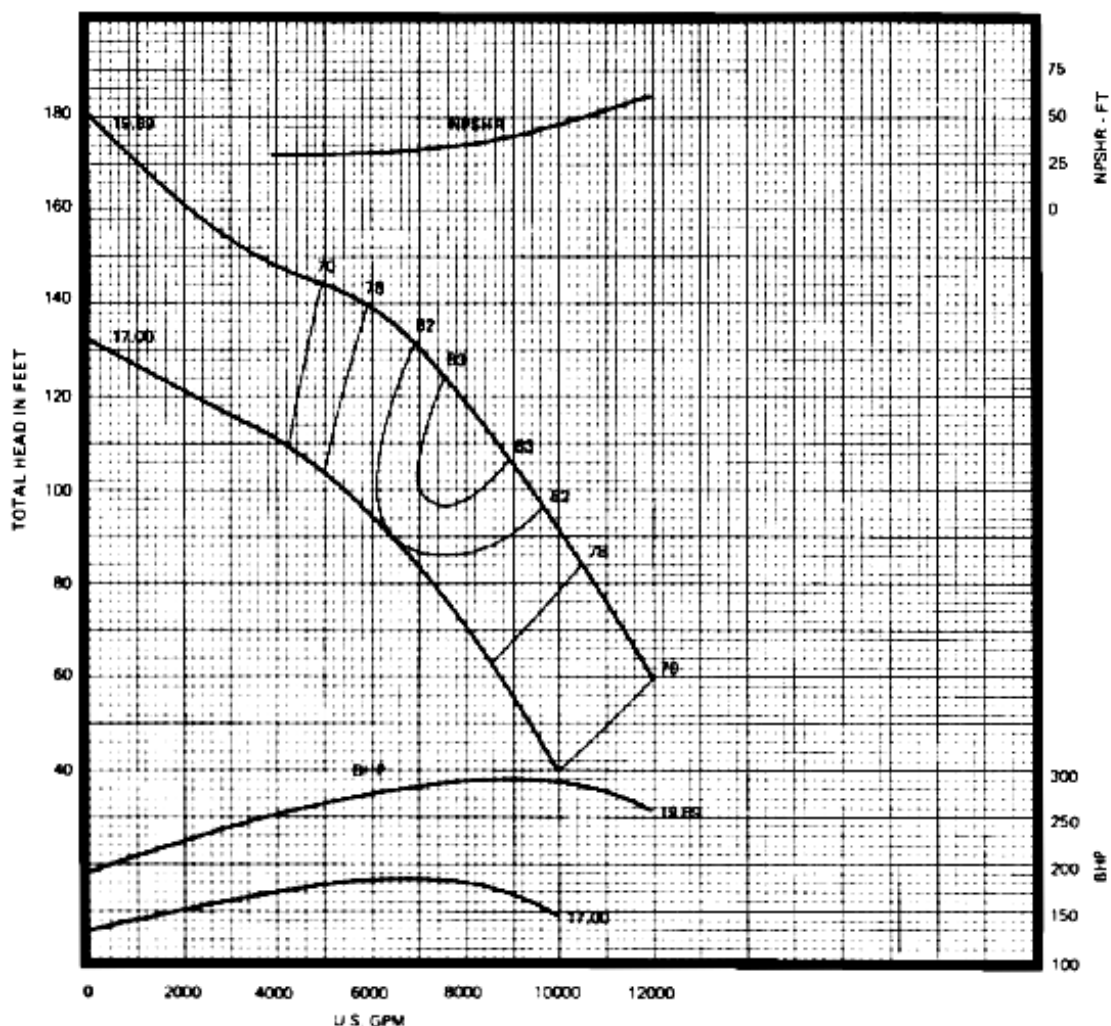


VERTICAL TURBINE PUMPS SINGLE STAGE PERFORMANCE

**28H
6920
1170
RPM**

IMPELLER
T5NA99



EFFICIENCY CORRECTIONS (1)

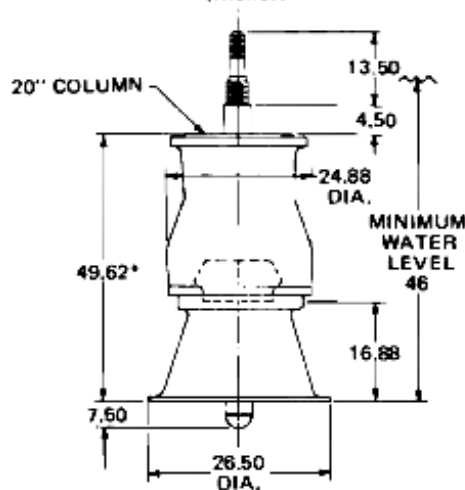
NUMBER OF STAGES	EFFICIENCY CHANGE
1	- 2.0 POINTS
2	- 1.0 POINTS
3	NO CHANGE
4	NO CHANGE
5	NO CHANGE
6 OR MORE	NO CHANGE

BOWL MATERIAL	EFFICIENCY CHANGE
CAST IRON	- 1.0 POINTS
EPOXIED C. I.	NO CHANGE

IMPELLER MATERIAL	EFFICIENCY CHANGE
CAST IRON	- 1.0 POINTS
BRONZE	NO CHANGE
EPOXIED C. I.	NO CHANGE

(1) Refer to "Application and Reference Data" for head correction.

DIMENSIONS (Inches)



*Add 20.62 for each additional stage.

TECHNICAL DATA

DATA	VALUE
MAXIMUM OPERATING SPEED	1400 RPM
MAXIMUM NUMBER OF STAGES	7**
PUMP SHAFT DIAMETER	4 IN.
IMPELLER EYE AREA	122.7 SQ. IN.
MAXIMUM SPHERE SIZE	1.63 IN.
K ₁ (THRUST FACTOR)	50 LBS./FT.
K ₂ (ROTOR WT. PER STAGE)	175 LBS.
BOWL WT. (FIRST STAGE)	2200 LBS.
BOWL WT. (EACH ADD'L STAGE)	1100 LBS.
ALLOWABLE SHAFT STRETCH	1.06 IN.**
WK ² (FIRST STAGE)	56.04 LBS.-FT. ²
WK ² (EACH ADD'L STAGE)	53.30 LBS.-FT. ²
BOWL RING CLEARANCE	.015/.019 IN.

**These are nominal values. Refer to "Application and Reference Data" for information further limiting or extending these values.