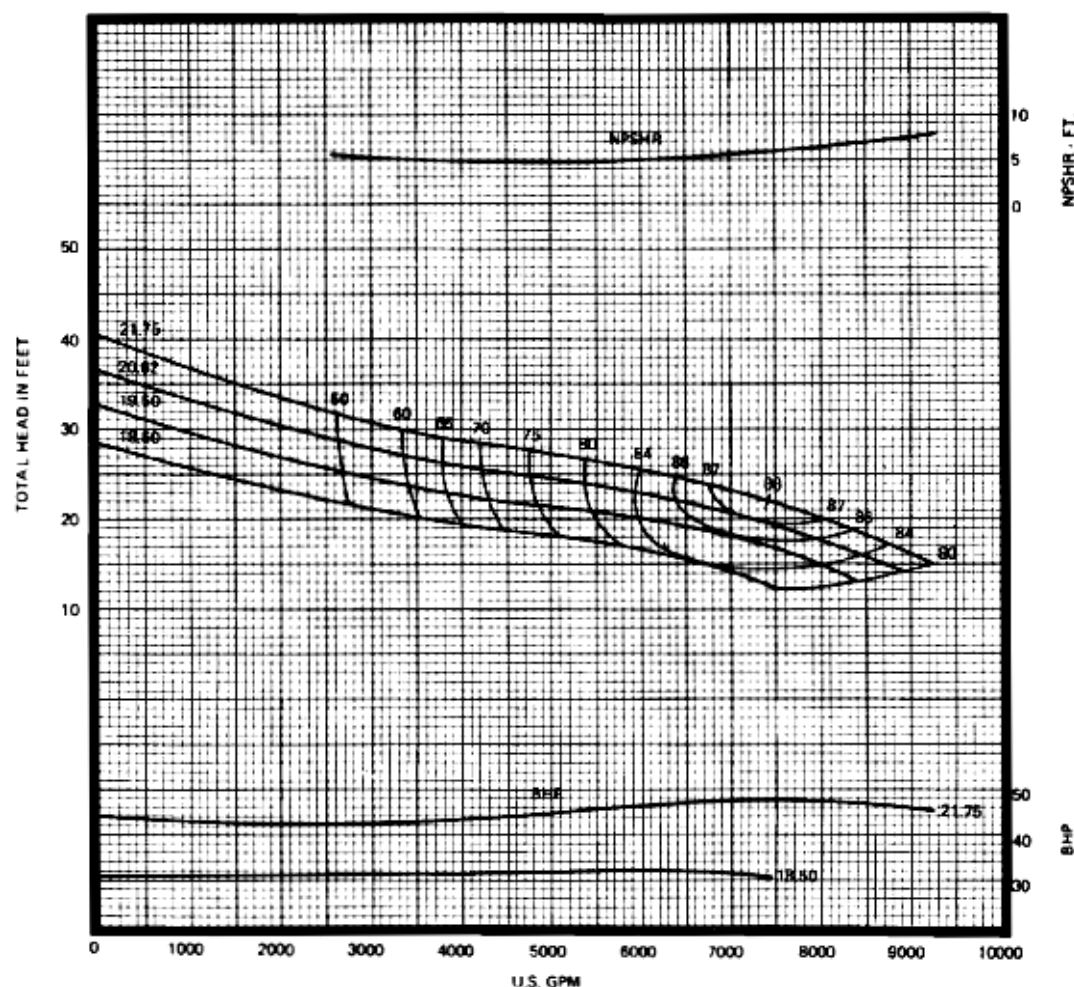


VERTICAL TURBINE PUMPS SINGLE STAGE PERFORMANCE



EFFICIENCY CORRECTIONS (1)

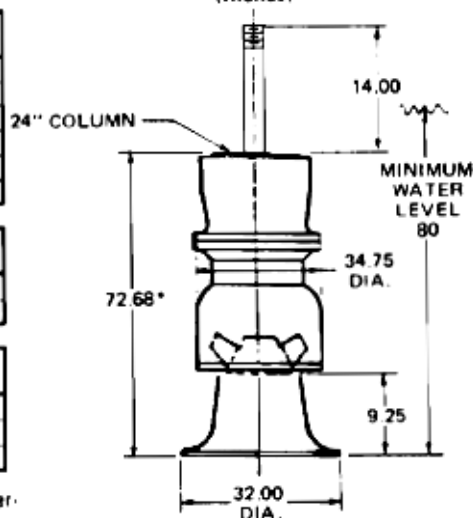
NUMBER OF STAGES	EFFICIENCY CHANGE
1	0 POINTS
2	0 POINTS
3	- 1.0 POINTS
4	
5	
6	

BOWL MATERIAL	EFFICIENCY CHANGE
CAST IRON	NO CHANGE
ENAMELED C.I.	NO CHANGE

IMPELLER MATERIAL	EFFICIENCY CHANGE
CAST IRON	- 1.0 POINTS
BRONZE	NO CHANGE
ENAMELED C.I.	NO CHANGE

(1) Refer to "Application and Reference Data" for head correction.

DIMENSIONS (Inches)



*Add 32.88 for each additional stage.

TECHNICAL DATA

DATA	VALUE
MAXIMUM OPERATING SPEED	900 RPM
MAXIMUM NUMBER OF STAGES	5**
PUMP SHAFT DIAMETER	3 1/8 IN.
IMPELLER EYE AREA	227 SQ. IN.
MAXIMUM SPHERE SIZE	3.25 IN.
K ₁ (THRUST FACTOR)	111 LBS./FT.
K ₂ (ROTOR WT. PER STAGE)	305 LBS.
BOWL WT. (FIRST STAGE)	3500 LBS.
BOWL WT. (EACH ADD'L STAGE)	1400 LBS.
ALLOWABLE SHAFT STRETCH	.38 IN.**
WK ² (FIRST STAGE)	171 LBS.-FT. ²
WK ² (EACH ADD'L STAGE)	170 LBS.-FT. ²
BOWL RING CLEARANCE	.028/.032 IN.

**These are nominal values. Refer to "Application and Reference Data" for information further limiting or extending these values.