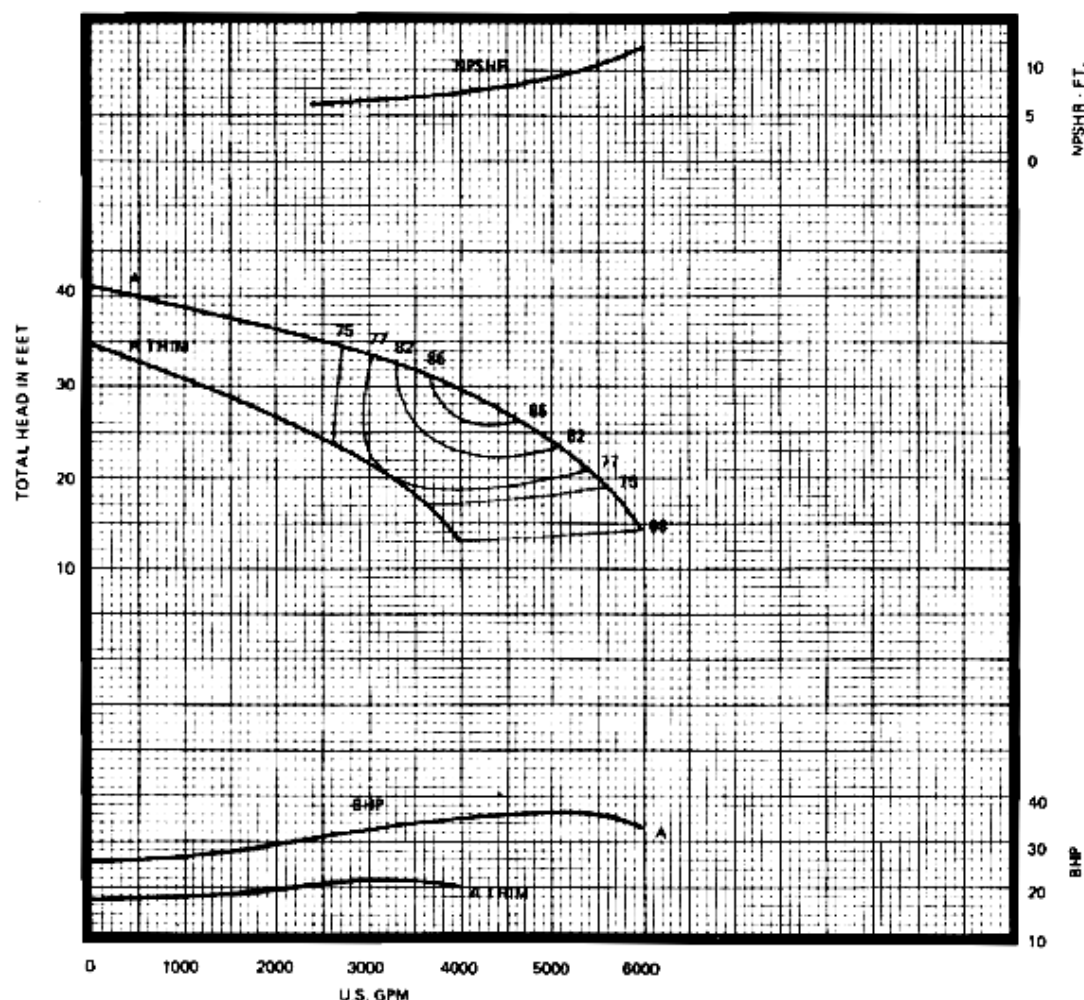


VERTICAL TURBINE PUMPS SINGLE STAGE PERFORMANCE



EFFICIENCY CORRECTIONS (1)

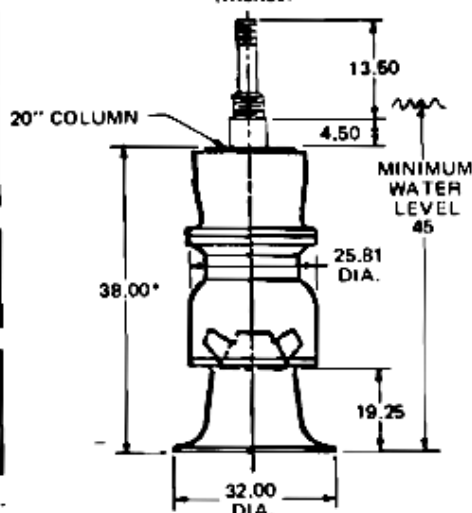
NUMBER OF STAGES	EFFICIENCY CHANGE
1	- 3.0 POINTS
2	- 2.0 POINTS
3	- 1.0 POINTS
4	NO CHANGE
5	NO CHANGE
6 OR MORE	NO CHANGE

BOWL MATERIAL	EFFICIENCY CHANGE
CAST IRON	- 1.0 POINTS
EPOXIED C.I.	NO CHANGE

IMPELLER MATERIAL	EFFICIENCY CHANGE
CAST IRON	- 1.0 POINTS
BRONZE	NO CHANGE
EPOXIED C.I.	NA

(1) Refer to "Application and Reference Data" for head correction.

DIMENSIONS (Inches)



*Add 18.00 for each additional stage

TECHNICAL DATA

DATA	VALUE
MAXIMUM OPERATING SPEED	900 RPM
MAXIMUM NUMBER OF STAGES	11**
PUMP SHAFT DIAMETER	3 7/8 IN.
IMPELLER EYE AREA	140 SQ. IN.
MAXIMUM SPHERE SIZE	1.56 IN.
K ₁ (THRUST FACTOR)	84 LBS./FT.
K ₂ (ROTOR WT. PER STAGE)	195 LBS.
BOWL WT. (FIRST STAGE)	1800 LBS.
BOWL WT. (EACH ADD'L STAGE)	900 LBS.
ALLOWABLE SHAFT STRETCH	63 IN.**
WK ² (FIRST STAGE)	67.30 LBS.-FT. ²
WK ² (EACH ADD'L STAGE)	42.30 LBS.-FT. ²
BOWL RING CLEARANCE	NA

**These are nominal values. Refer to "Application and Reference Data" for information further limiting or extending these values.